

# **MONARCH M<sup>2</sup>**

A new generation of Monarch solid tires for the next generation of material handling equipment. Designed using the latest technology and state-of-the art laboratory analysis, the M<sup>2</sup> combines the strength of the Mono-Matic® tire with the ride of the HP® and the power of the E-Class®.

This three-stage tire with steel wires in the heel is a distinct change to the previous Monarch solid tire. The new tread design and new compound help make a clear break from the past tire technology. These changes combine to produce a longer-lasting solid tire.

## **Over 40 Years of Excellence**

### 1968

Introduction of the Mono-Matic®

- · First solid shaped pneumatic tire
- Pragmatic innovation to fix the problem of punctures
- · Two-stage, natural rubber tire

### $\bigcirc 1989$

Soft Shoe® Wide Introduced

- · Designed for big trucks
- Flatter profile for increased stability and load distribution
- Greater carrying capacity

### 1996

E-Class® Introduced

- · Hard rubber base for more efficient rolling
- · Wire bead in heel to stop slippage on the rim
- Originally designed for high torque, port applications

### **O1976**

Soft Shoe® Introduced

- Innovation of the standard tire for a softer, air-like ride
- More cap material for smoother ride, 70/30 cap base ratio
- Concave side wall design

### 1993

Soft Shoe® HP® Introduced

- Innovation of previous Soft Shoe®
- New cap compound for cooler running and longer life

### **O2008**

M<sup>2</sup> Introduction
• Latest innovation in the
Monarch line

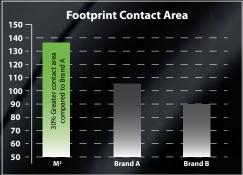
- 3-stage tire
- · Wire beads in heel
- New compound for longer lasting tire

## **Outlasting the Competition**

Advance compounding, innovative tread design and improved heat defense makes the M<sup>2</sup> an excellent choice for your material handling equipment.



In rigorous testing the  ${\rm M^2}$  outlasts traditional solid tires. The compounding and tread allow for a longer tire life.



Higher footprint contact area allows for maximum wear while preventing stress on the tire. Lower footprint contact area can lead to uneven wear and premature failure.



Solid, square tread shoulder area for enhanced stability.

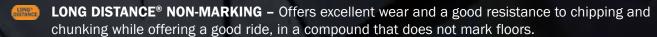
CDM Technology was used while creating the  $M^2$ . The use of this technology helps prevent the tire from early failure.

Flat footprint and wide tread surface promotes long and even tread wear.

## **Available Sizes**

Size			Tire	Max	Tread	Load Capacity		Shipping
	Profile	Rim Width	0.D. (in)	Width (in)	Width (in)	6 Mph	10 Mph	Weight (Lbs)
10.5 x 4-6	RIB	3.25	10.5	4.0	3.1	1,140	1,040	9.0
15 x 4.5-8	RIB	3.00	14.8	4.6	4.3	2,000	1,450	21.8
4.00 x 8	RIB	2.50	16.0	4.1	3.5	1,940	1,405	24.5
4.00 x 8	RIB	3.00	16.0	4.1	3.5	2,320	1,685	24.7
4.00 x 8	RIB	3.75	16.1	4.7	4.3	2,900	2,105	29.2
4.00 x 8	M <sup>2</sup>	3.75	16.1	4.7	4.3	2,900	2,105	29.3
16 x 6-8	RIB	4.33	16.2	6.0	5.4	3,170	2,300	35.9
5.00 x 8	M <sup>2</sup>	3.00	18.1	4.8	4.2	2,670	1,935	37.6
5.00 x 8	$M^2$	3.75	18.0	6.0	5.4	3,340	2,420	44.3
5.00 x 8	RIB	3.75	18.0	6.0	5.4	3,340	2,420	48.0
18 x 7-8	$M^2$	4.33	18.0	6.2	5.3	3,750	2,700	47.4
6.00 x 9	$M^2$	4.00	20.7	5.5	4.9	4,230	3,065	57.8
6.00 x 9	RIB	4.00	20.7	5.5	4.9	4,230	3,065	58.2
21 x 8-9	$M^2$	6.00	20.4	7.3	6.3	6,190	4,480	74.8
200/50-10	$M^2$	6.50	18.0	7.7	7.1	5,200	3,770	55.6
6.50 x 10	$M^2$	5.00	22.7	6.3	5.4	5,810	4,210	79.4
6.50 x 10	$M^2$	5.50	22.7	6.3	5.4	6,390	4,630	80.4
23 x 9-10	$M^2$	6.50	23.0	7.9	7.1	7,525	5,450	105.8
23 x 10-12	$M^2$	8.00	23.1	9.4	9.4	8,820	6,385	114.0
7.00 x 12	$M^2$	5.00	25.6	6.8	5.9	6,640	4,810	104.3
7.00 x 12	PLAIN	5.00	25.6	6.8	5.9	6,640	4,810	104.3
27 x 10-12	$M^2$	8.00	26.7	9.4	8.6	8,820	6,385	166.7
7.00 x 15	$M^2$	5.50	28.7	7.1	6.4	7,905	5,725	131.0
8.15 x 15	M <sup>2</sup>	7.00	27.3	8.8	7.8	9,000	6,520	139.8
7.50 x 15	$M^2$	5.50	29.4	7.6	6.5	8,125	5,660	144.8
7.50 x 15	$M^2$	6.50	29.4	7.6	6.5	9,600	6,900	149.2
250 x 15	$M^2$	7.00	28.2	8.8	7.6	9,615	6,960	149.5
250 x 15	M <sup>2</sup>	7.50	28.2	8.8	7.7	10,300	7,460	150.4
28 x 12.5-15	$M^2$	9.75	28.0	11.8	11.9	12,760	9,250	195.6
8.25 x 15	$M^2$	6.50	31.8	8.2	7.2	9,200	6,665	201.2
300 x 15	M <sup>2</sup>	8.00	32.0	10.1	8.7	13,190	9,550	243.4
32 x 12.5-15	$M^2$	9.75	32.1	11.5	11.3	15,410	11,165	279.8
7.50 x 16	$M^2$	5.50	32.0	8.2	7.2	8,615	6,240	198.0
355/50-20	PLAIN	10.00	32.8	12.2	11.4	14,530	10,520	250.0
9.00 x 20	$M^2$	6.50	38.5	8.7	7.6	13,200	9,560	281.0
10.00 x 20	M <sup>2</sup>	6.50	39.6	9.8	8.6	13,825	10,010	341.2
10.00 x 20	$M^2$	8.00	39.9	9.8	8.6	17,015	12,320	352.0
12.00 x 20	M <sup>2</sup>	8.00	43.0	10.2	9.0	18,605	13,475	455.0
12.00 x 20	PLAIN	8.00	43.0	10.2	9.0	18,605	13,475	459.0
12.00 x 20	M <sup>2</sup>	8.50	43.0	10.2	9.0	19,700	14,310	457.9
12.00 x 20	PLAIN	10.00	42.9	12.3	11.1	23,255	16,840	552.3
12.00 x 20	M <sup>2</sup>	10.00	43.2	12.3	11.1	23,255	16,840	554.5

## **Available Compounds**



**MAN-TOTER™** – A softer version of the M², designed for personnel carriers and in-plant utility vehicles.

**SPECIAL COMPOUNDS** - Scrubber, etc: available upon request.

## **Available Tread**







MONARCH Technical Solution

### AMERICAN SALES OFFICES

### OHIO

61 STATE ROUTE 43 NORTH HARTVILLE OH 44632 TEL: 330 877 1211 FAX: 330 877 2346

### **TORONTO**

80 GALAXY BLVD #13 TORONTO (ETOBICOKE) ONTARIO CANADA M9W 4Y8 TEL: 800 666 8473 FAX: 330 877 2346

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### **GREAT BRITAIN**

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### **OVERSEAS SALES OFFICES**

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